



- NOTES:**
- 1 - Snap chalk line onto floor for Pedestal Bases
 - 2 - Fasten Pedestal bases to floor (fasteners by others), use (1) Pedestal Base every 2 - 3 feet. Shorter panels such as 12" & 18" long only receive (1) Pedestal Base centered on panel.
 - 3 - Fasten Pedestal Top Plates to Pedestal Bases (fasteners by others)
 - 4 - Install Cradles to Pedestal Top Plates using the Cradle Fastening Pin.
 - 5 - Install Coils by placing onto cradles, ensuring Coils sit completely down onto Cradles. After all Coils are in place, make plumbing connections to Coils.
 - 6 - Install Enclosure. Bottom flanges on Enclosure slide down into pockets on Pedestal Bases. Fasten Enclosure through holes on front and back of Pedestal Bases (fasteners by others).
 - 7 - Install overlapping accessories (End Caps, Trims & Corners) by fitting over Enclosure and fastening to Enclosure through holes on bottom (fasteners by others)

DETAIL A
SCALE 1 : 6

Sigma Corporation 3325A Orlando Drive Mississauga, Ont. L4V 1C5. Canada Tel: (905) 670-3200 Fax: (905) 670-3822	
TITLE: Layout	
Description: IOM for SRK-P Enclosure	
COMMENTS:	
SIZE A	DWG. NO. IOM-SRK-A.0-P-6.6-01
SHT SCALE: 1:20	SHEET 1 OF 1

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES: FRACTIONAL: ± 1/32" ANGULAR: ± 0.5° 2 PLACE DECIMAL: ± 0.01 3 PLACE DECIMAL: ± 0.005	Drawn by: RL
	Date: 9/24/2015
	Checked by: RL
	Date: 9/24/2015
	Approved: RL
	Date: 9/24/2015



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